

"How to turn on-/of-road transport to green fuels? "

Dr. Klaus Lucka 04.11.2025

E-Meeting: Closing the Gaps in Bio/E-Fuels — Standards, Regulation, and Market Readiness



Competence Center for Fuels and Energy





Association for Fuels and Energy

Advocacy for the Petroleum Industry in Germany

- Fuels and Energy
- Technology
- Innovation
- Dialogue
- Member of "Fuels Europe"

https://www.en2x.de



Products and application- oriented Services

Fuels and Application Technologies

- Testing
- Engineering
- Technical Consulting
- Fuel-Check

https://www.tec4fuels.com



Research and Development

Publicly funded Research Projects

- Fuels and Lubricants
- Efficiency Technologies
- High-temperature
 Technologies

https://www.owi-aachen.de

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en2x members







































































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Automotive fuels (e-Fuels/bio based) with focus on renewable gasoline (**M**ethanol **t**o **G**asoline)

- ➤ C³ Mobility http://www.c3-mobility.de/
- > "E20" Fuels

Marine fuels

- ➤ IDEALfuel https://idealfuel.eu/
- Methanol Standard
- > NH₃





Productions processes - Pilots, Scaling, Engineering

- ➤ Methanol (GeFP, GreenBee, Water, ...)
- ➤ DME (IGSTC "waste to wealth", …)
- Pyrolyseoils (IGSTC "waste to wealth", …)

Projects within the BEniVer Cluster



Verbund	Förderung in Mio. €	Forschungs bereiche	Untersuchte Kraftstoffe	Sektoren		• • • • • • • • • • • • • • • • • • •	
NAMOSYN*	20,6	À & at	OME	\$	100		
MethQuest	17,7	À & d	Methan, Methanol, Wasserstoff	\rightarrow	(> 4	3
C3-Mobility	15,7	À & at	Synth. Benzin, DME, OME ₃₋₅ , Methanol, Butanol, Oktanol	\rightarrow	(>	
E2Fuels	13,9	À & at	Methanol, OME ₃₋₅ , Methan, HCNG (Wasserstoff+Methan)	0	- (> 4	3
SynLink	7,7	À at	Synth. Diesel, Synth. Kerosin, Methanol, höhere Alkohole	\$	•		
KEROSyN100	4,6	À at	Synth. Kerosin		•		
MEEMO	3,0	8	Methanol	\rightarrow			
PowerFuel	2,6	À at	Synth. Kerosin		•		
MENA-Fuels	2,2	di.	(Kraftstoffe in BEniVer, ausschließlich Systemanalyse)				
FlexDME	2,0	À	DME	0	(> 4	3
SHARC	1,9	at a	(keine Kraftstoffe / "Smartes Hafen-Applikationskonzept")				
ISystem4EFuel	1,5	ô	Synth. Diesel, OME ₃₋₅		<	> 4	3
LeanStoicH2	1,5	&	HCNG (Wasserstoff+Methan)			- 4	g
CombiFuel	1,3	À &	HCNG (Wasserstoff+Methan)	\rightarrow			
SolareKraftstoffe	1,3	<i>⊗</i> a£	Synth. Benzin	0			
PlasmaFuel	1,2	À	Synth. Diesel		(>	



https://www.energiesystemforschung.de/foerdern/energiewen de im verkehr/verkehr begleitfors chung



















Evaluation of fuels within BEniVer - NormAKraft







Subproject: NormAKraft - Conformity to standards of alternative fuels

- January 2020 Dezember 2022 (3 years)
- Funded by BMWi
- Funded Partners:









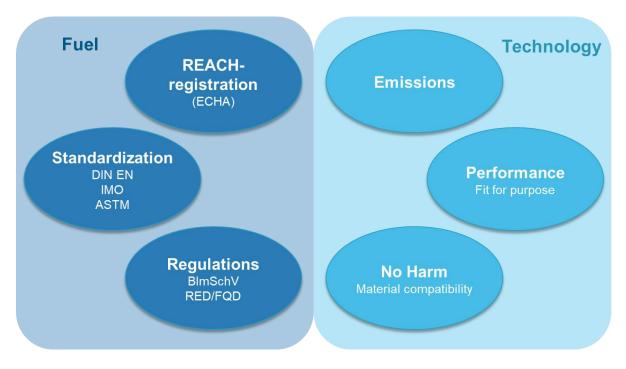


Subcontractors:



Gesellschaft für Mineralöl-Analytik und Qualitätsmanagement mbH + Co. KG



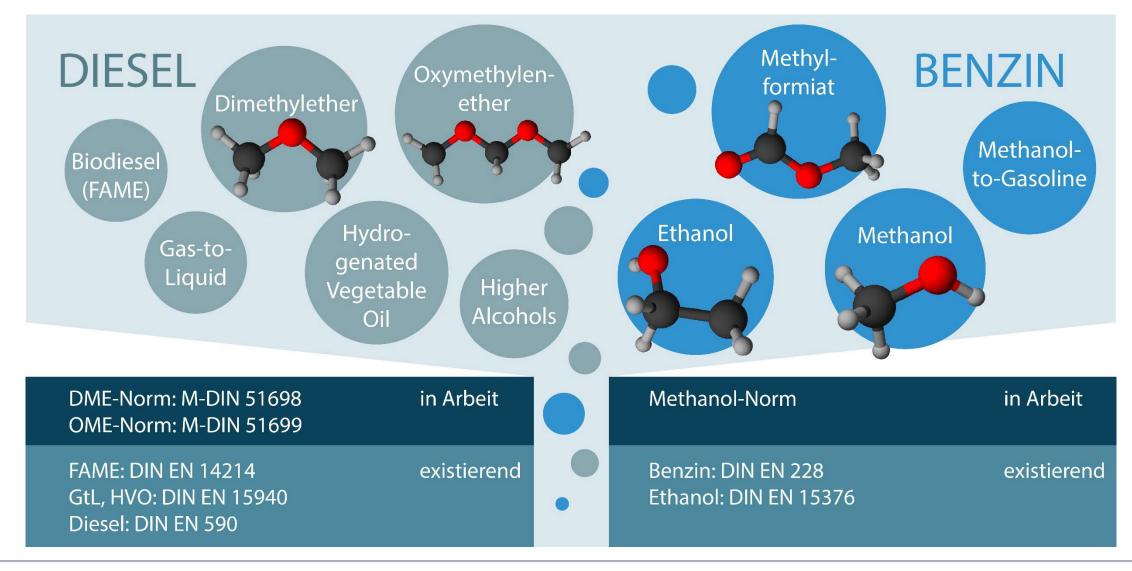


Evaluation of: synthetic FT-Diesel, MtG, Jet-Fuel, MeOH, DME, OME, DMC/MeFo, Methane, H₂ and "Hythane"

Contact: Dr. Jens Artz & Dr. Philip Ruff, Tel.: +49 (0) 69 7564 - 419, E-Mail: normakraft@dechema.de

Focussing on fuel diversity is important





Production pathways for advanced alternative fuels



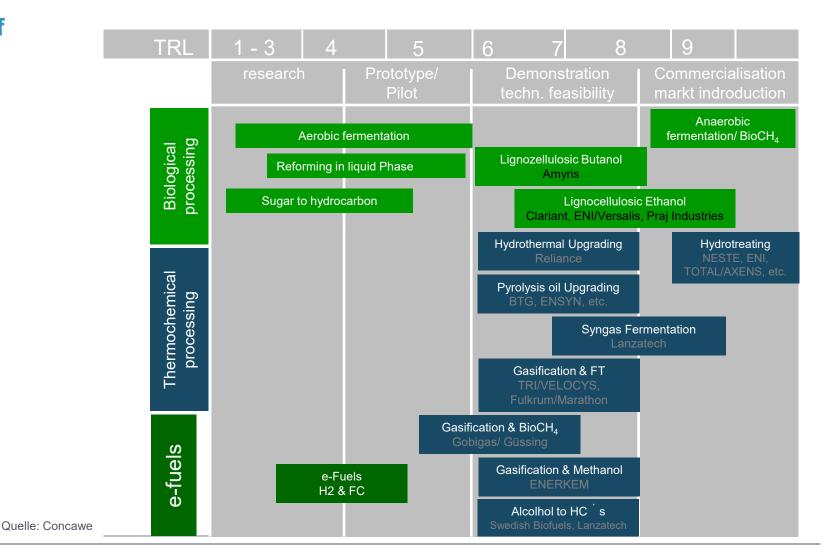


Quelle: en2x; Grafik (Nr. 014b FF): en2x

Production pathways for advanced Biofuels



Current state of the art – status of technology readiness



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Produktion pathways for advanced Biofuels



RED II

Raw materials and sustainability criteria

Detailed list of biomass from waste and residual materials based on the DBFZ Biomass Potential Study 2015

Wood and forestry residues Forest residues, sawmill by-products, wood shavings, black liquor, waste wood, other industrial wood residues, bark	\checkmark
Agricultural by-products Cereal straw, liquid manure from cattle/pigs, solid manure from cattle/pigs/chickens	\checkmark
municipal waste Used cooking oil, oil separated during water treatment, market waste, kitchen and canteen waste, old textiles, mixed packaging, organic waste (brown bins, green waste, biogenic portion of household waste, commercial food waste)	\checkmark
Industrial waste materials Glycerin from biodiesel production, from the processing of animals, fish, fruit, vegetables, milk, from the production of vegetable/animal oils, fats, starch products, baked goods, pasta, beverages, mixed feed, production of sugar, confectionery, coffee, tea, tobacco residues, biotechnology industry	√
Residual materials from other areas Straw and woody biomass from landscape management (green spaces, cemeteries, orchards, heathland, moorland, vineyards, roadside areas) Wood from riverbanks, wood from railway embankments, flotsam/driftwood	√

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Produktion pathways for advanced Biofuels



Raw materials and sustainability criteria

embankments, flotsam/driftwood

Detailed list of biomass from waste and residues (DBFZ) in comparison between atmosfair and RED II Annex IX A and B

	RED II	atmosfair	
Wood and forestry residues Forest residues, sawmill by-products, wood shavings, black liquor, waste wood, other industrial wood residues, bark	\checkmark	\checkmark	
Agricultural by-products Cereal straw, liquid manure from cattle/pigs, solid manure from cattle/pigs/chickens	√	√	_
municipal waste Used cooking oil, oil separated during water treatment, market waste, kitchen and canteen waste, old textiles, mixed packaging, organic waste (brown bins, green waste, biogenic portion of household waste, commercial food waste)	\checkmark	√	
Industrial waste materials Glycerin from biodiesel production, from the processing of animals, fish, fruit, vegetables, milk, from the production of vegetable/animal oils, fats, starch products, baked goods, pasta, beverages, mixed feed, production of sugar, confectionery, coffee, tea, tobacco residues, biotechnology industry	✓	✓	_
Residual materials from other areas Straw and woody biomass from landscape management (green spaces, cemeteries, orchards, heathland, moorland, vineyards, roadside areas) Wood from riverbanks, wood from railway	√	✓	Biomass in green font is generally suitable for the production of paraffinic fuels through hydrogenation or the Fischer-Tropsch process.

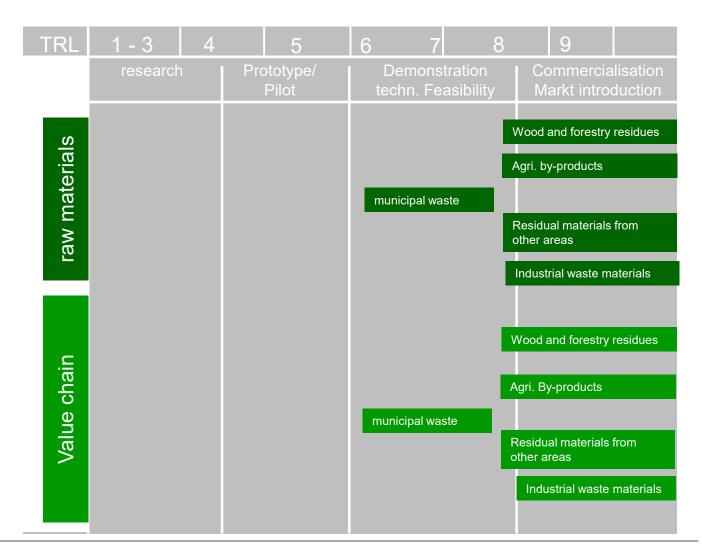
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Produktion pathways for advanced Biofuels



Technological maturity and availability of raw materials and value chains from 2030 onwards

is to be expected in the area of market launch and commercialization. Exceptions are biowaste from municipal waste and lignocellulosic plants from cultivated biomass.



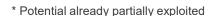
Source: Concawe

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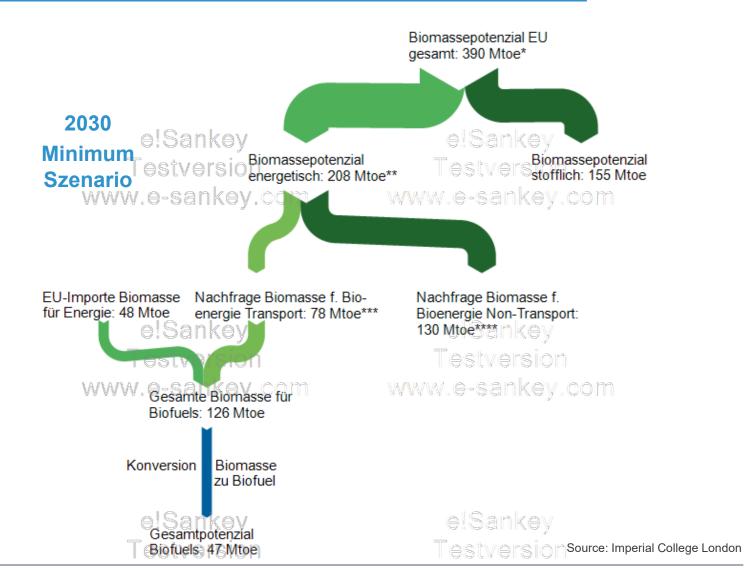
Use of bioenergy in the EU by sector



From biomass potential to biofuel potential



^{**} Electricity, industry, road transport, aviation, shipping, services/agriculture, residential buildings (approx. 45 Mtoe in 2015, virtually constant from 2030 to 2050 in the PRIMES model), others



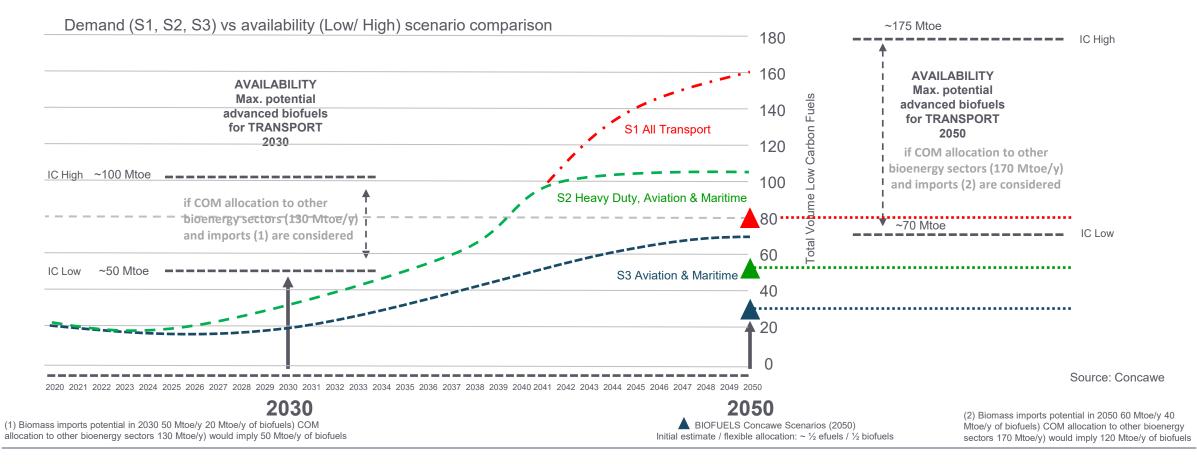
^{***} Road transport, air transport, shipping

^{****} Electricity, industry, services/agriculture, residential buildings, other

Supply and demand for bioenergy in the EU Mobility



Enough sustainable biomass for road, aviation and marine biofuels





REDIFUEL Robust and Efficient processes and technologies for Drop In renewable FUELs for road transport























•Acronym: REDIFUEL

•Duration: 42 months

•Start date: 1 October 2018

•Total budget: 5 M€

•EC Funding: 5 M€

https://redifuel.eu/



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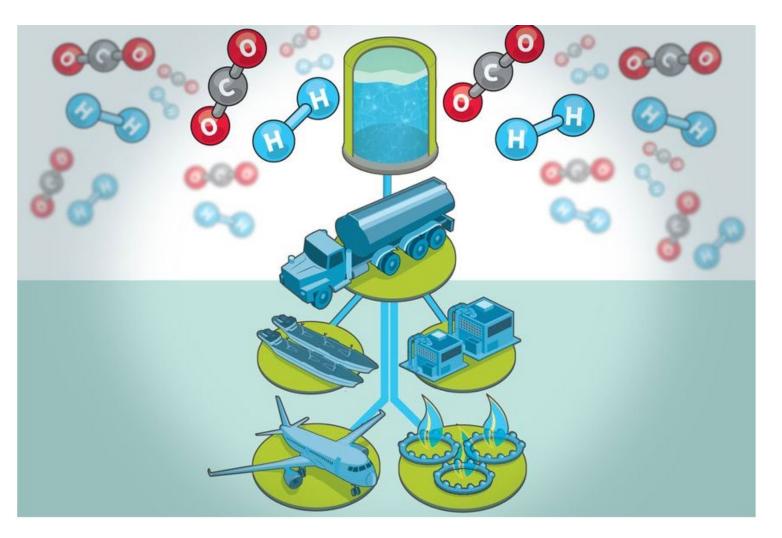


The overall <u>objective of REDIFUEL</u> is to enable the utilization of various biomass feedstock for an ultimate renewable EN590 diesel biofuel

https://redifuel.eu

Project Goals:

- **Drop-in** capable Renewable Fuel
- 100 % <u>Miscibility</u> with the Fossil fuels
- Compatible with **EN590** Standards
- highly competing production cost level of € 0.80 - 1.00 per liter

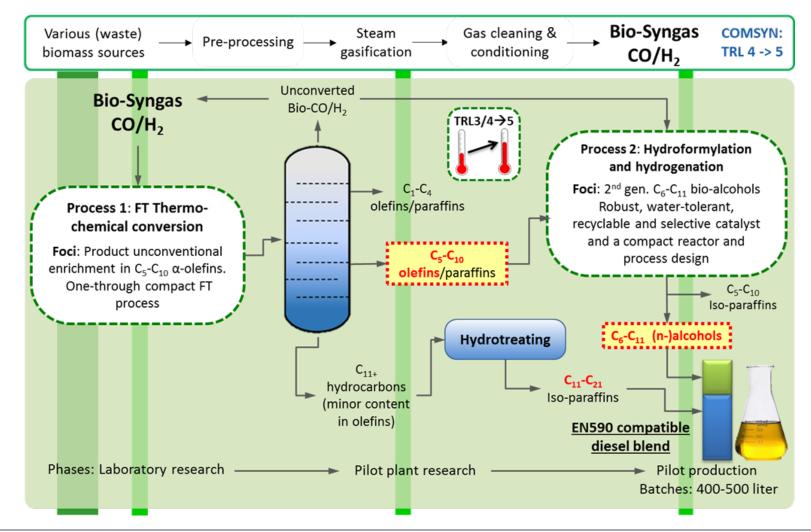


Source: https://www.wsj.com/articles/can-e-fuels-save-the-combustion-engine-11621037390





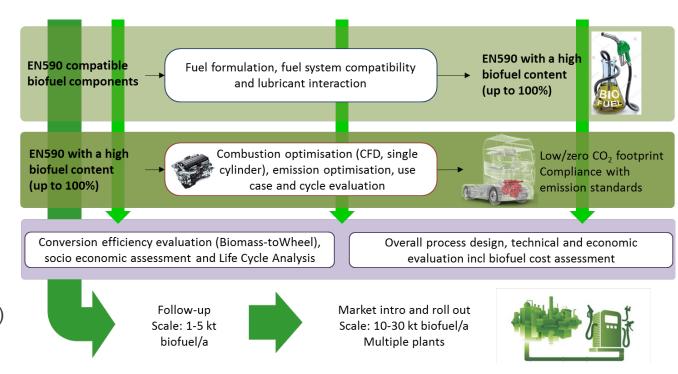
*REDIFUEL project has received funding from the European Union's Horizon 2020 research and innovation program under Grant Agreement no. 817612.



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- <u>Fuel formulation:</u> Mixture of paraffinic components and alcohols (C6 C11)
- To Accelerate the testing: All tests were performed with surrogate fuels.
 - Scale-up and final product were produced by the end of the project
- On-road testing was performed by FEV in both Passenger car and Heavy-duty trucks.
 - reduced <u>CO2 emissions (up to 56%)</u> compared to mineral oil-based diesel
 - had a slightly <u>higher combustion efficiency</u> (about 3%)
 - soot emissions even decreasing by 10 to 15 %.
- LCA resulted in an estimated product price of less than 1 euro per liter in 2050.



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Closed Carbon Cycle Mobility – C³-Mobility

PROJECT OVERVIEW

KEY FACTS

 Funding initiative "Energy Transition in the Transport Sector" by the German Federal Ministry for Economic Affairs and Energy

Supported by:



on the basis of a decision by the German Bundestag





- Total project budget >25 Mio€; Funding ~16 Mio€
- Project duration: August 1st 2018 November 30th 2021
- 32 partners from
 - Energy sector
 - Mineral oil industry
 - Automotive industry (OEMs, suppliers, engineering services)
 - Research institutes





C3-MOBILITY – THE TEAM











































































MtG as CO₂-neutral fuel for defossiliziation of the vehicle fleet w/o limitation

BACKWARDS COMPATIBILITY IS THE MOST CRUCIAL FACTOR FOR LARGE-SCALE USAGE OF SYNTHETIC FUELS.

PRODUCTION OF >40 M³ MTG @ TU BAF



MTG HAS VERY PROMISING CHARACTERISTICS

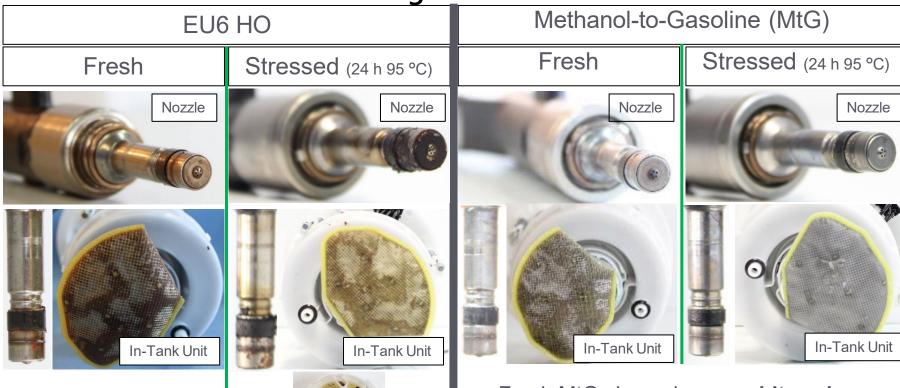
- Methanol-to-Gasoline process is energy efficient and cheap
- Process is known and developed
- Compliant with existing infrastructure and fleet
- Application almost unrestricted, but product quality of neat MtG not yet "premium" class (needs additives/ blending with e.g. ethanol)

- Two test campaigns, in total >40m³ renewable MtG
- Blending with 10% v/v bio-ethanol enabled an EN 228 compatible fully renewable gasoline fuelMtG is a highly interesting CO₂-neutral drop-in gasoline fuel



MtG fuel – TEC4FUELS HiL Fluid conditioning of FIE





- Fresh EU6 Gasoline showed some brownish color change on nozzle tip
- Stressed EU6 led to deposit formation on injector and particles in the fuel

- Fresh MtG showed some white color change on injector tip
- System with <u>stressed MtG</u> showed **no** abnormalities





Static Tests

- Storage of elastomers and thermoplastics and system components
- Conditions:
 - 60 °C for elastomers and system components
 - 80 °C for thermoplastics
 - Duration:
 - Elastomers/Thermoplastics: 7 d and 5 m
 - System components: 5 m and 9 m

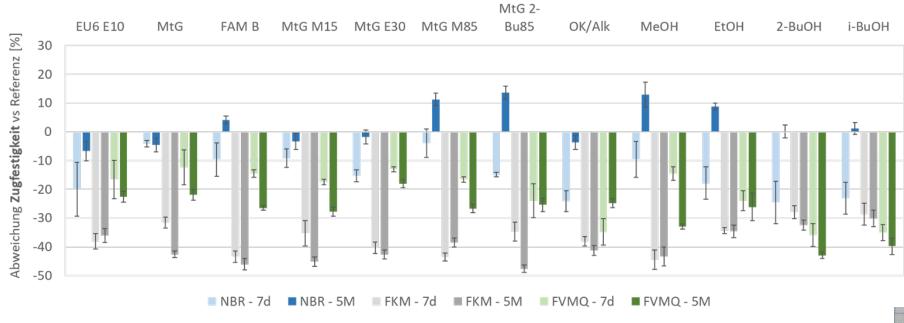
Dynamic Tests (Hardware-in-the-Loop)

- Complete Fuel system
 - Tank
 - In-Tank Unit
 - High pressure pump
 - Rail
 - Injector
- Single component test
 - In-Tank-Unit Stress test



Static Tests – Tensile Strength Elastomers

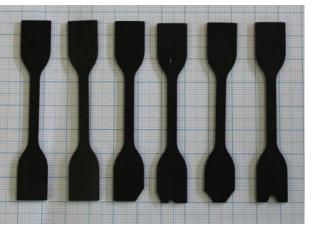




Referenzwerte NBR: 9,5 N/mm² Zugfestigkeit Referenzwerte FKM: 19,9 N/mm² Zugfestigkeit Referenzwerte FVMQ: 10,8 N/mm² Zugfestigkeit

Elastomers

- Decrease of tensile strength
- Similar behavior of the fuel blends most effects with FVMQ
- No incompatibility



TEC4) FLIELS

Static Tests – High pressure Injector



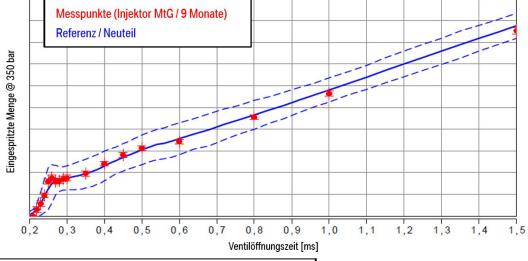
HD-Injectors

MtG free Fuels							
Fuel	EU6 E10		0	K/Alc.	FAM-B		
Storage Time	5 month	9 month	5 month	9 month	5 month	9 month	
Leackage test	i.0	i.0	i.O	i.O	i.0	i.O	
Flow	i.0	i.0	i.O	i.O	i.0	i.O	
Characteristic curve measurement	i.0	i.0	i.0	i.0	i.0	i.O	

ND-Injectors

No abnormalities



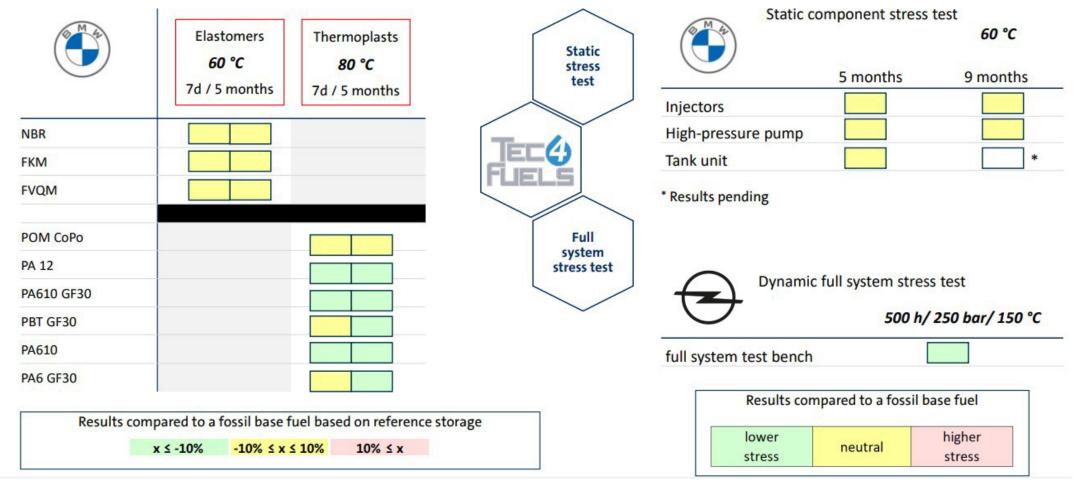


MtG containing Fuels										
Fuel	MtG		MtG E30		MtG M15		MtG M85		MtG 2-Bu85	
Storage Time	5 month	9 month	5 month	9 month						
Leackage test	i.O	i.O	i.0	i.0	i.O	i.O	i.O	i.0	i.O	i.0
Flow	i.O	i.O	i.0	i.0	i.O	i.O	i.O	i.0	i.O	i.O
Characteristic curve measurement	i.O	i.0	i.0							



MtG fuel shows no indication of criticality with regards to FIE

RESULTS OF DYNAMIC AND STATIC STRESS TESTS OF MTG FUEL COMPARED TO FOSSIL REFERENCE FUELS



Companies and associations along the whole MtG value chain – from power production to the customer – expressed their interest in a follow-up project



DEMONSTRATING A CIRCULAR CARBON ECONOMY IN TRANSPORT ALONG THE VALUE CHAIN – "DECARTRANS"

























































































Thank you for your attention!

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